温州锐志包装机械有限公司
Wenzhou Ruizhi Packing Machinery Co.,Ltd
浙江省温州市平阳县万全镇郑楼工业区
ZhengLou Industrial Area,WanQuan Town,PingYang County, WenZhou city, ZheJiang，China

PRODUCT QUOTATION

（产品报价单）

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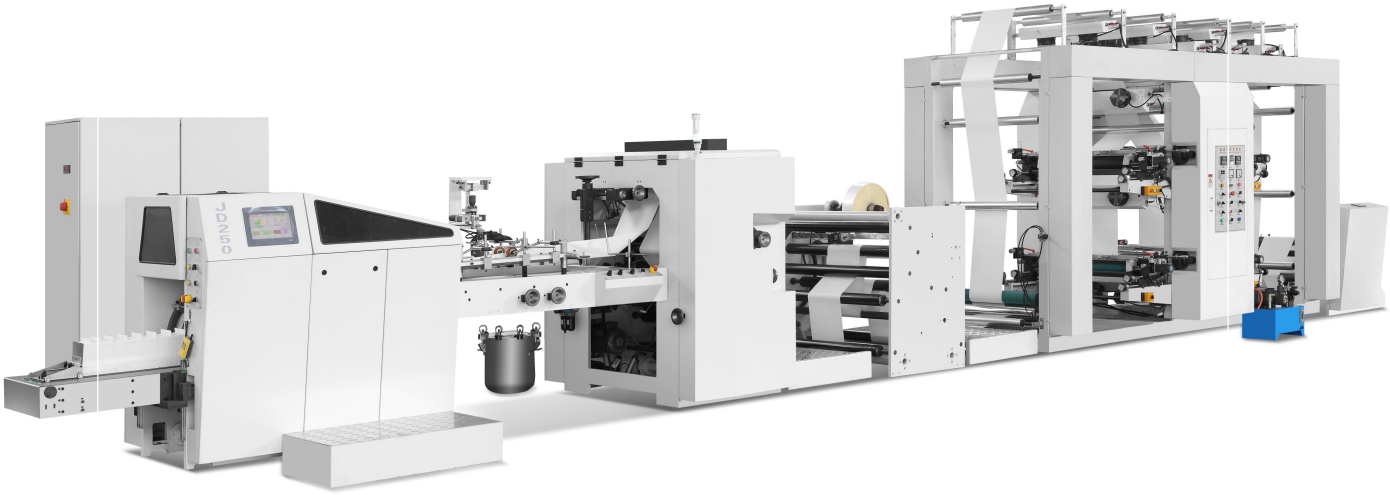
RZJD-G250J 全自动高速尖底纸袋机连体 2/4 色印刷

RZJD-G250J Full Automatic High Speed Sharp Bottom Paper Bag Machine With 2 /4Color Flexo Printing Macine .



本机样品袋：

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日期：2019 年　　有效期：30 天

货物型号及描述 Model and description	单　价 Price
RZJD-G250J 高速尖底纸袋机连体 2 色印刷 RZJD-G250J Full Automatic High Speed Sharp Bottom Paper Bag Machine With 2 Color Flexo Printing Macine .	请联系业务员

付款条件 PAYMENT TERM	签订合同即付货款总额的 30%预付款，工厂验收合格付清机器全款发货。 After signing of the contract ,the total amount of 30% advance payment, factory acceptance payment before delivery after the machine testing is ok.
发货期 Delivery time	收到定金后大约 60 个工作日。工厂在订单确认时会重新决定是否变更交货期。 About 60 working days after receiving the deposit. The factory will decide whether to change the delivery date when the order is confirmed.
电器设备 Electrical equipment	本机电器设备采用三相 380v。如有特殊要求请事先与我公司说明。 This machine adopts three-phase 380v. If you have any special requirements, please explain in advance with my company.
保修 Guarantee	我们提供为期 12 个月的保修。在保修期间，我们提供免费更换因质量问题导致的损坏部件。所有因买方使用不当（包括擅自修改 PC 及触摸屏内置软件）所造成的故障都不在保修范围内。（易损件除外配件易损清单） We offer a 12-month warranty. During the warranty period, we provide free replacement of damaged parts due to quality problems. All failures caused by improper use of the buyer (including unauthorized modification of PC and touch screen built-in software) are not within the scope of the warranty (except for the vulnerable parts of wearing parts).
安装调试 INSTALLATION	供方安装专业工程师上门安装及设备调试。如买方出国安装及调试，工程师人员费用（含签证，食，住宿，机票及 100 美元每天工资）由买方支付。Engineers are available to install and debug door to door and overseas. The cost for overseas will be for the buyer’s account, including visa charge, food, accommodation,around air tickets, and salary of 100usds daily one person.

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性能与用途
Properties and uses

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、油光纸、医用纸等纸卷由纸袋工艺由刺孔、中锋上胶、色标定长、原料成筒、定长撤断、底部折底、底部上胶。袋底成形，成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、 面包袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

The machine for reel original colored paper or drum paper printing, such as kraft paper, glossy paper, medical paper roll consists of a paper bag process by puncture, center glue, color code length, raw material into a tube, set off long retreat, bottom fold bottom, bottom glue. Pocket bottom forming, complete finished bag finishing a. The machine operation more convenient, more efficient, more stable is in the production of a variety of different paper bags, fenestration bread bags, leisure food bag, bag of bread, dried fruit bags and so on environmental paper bag paper bag machine equipment.

主要特点 Main features

1.采用法国 SCHNEIDER 触摸屏人机界面，操作功能一目了然，便于掌控。

2.采用英国 TRIO 运动控制器（PC），通过高速总线 Ether CAT，保证高速运行稳定。

3.采用日本原装 YASKAWA 伺服电机搭配德国原装 SICK 光电眼修正，精确跟踪印刷袋尺寸。

4.原材料装卸采用气压缸升降结构，放卷采用全自动恒张力控制。

5.原材料纠偏采用中国台湾 Pasource，降低纸卷对位调整时间

1. Using the French SCHNEIDER touch screen man-machine interface, operating at a glance, easy to control.

2 .Using the British TRIO Motion Controller (PC), through the integration with the optical fiber to ensure high-speed operation and stability.

3 .Using the Japanese Original YASKAWA servo motor with the German original SICK photoelectric eye correction, accurate tracking printing bag size.

4 .The raw material loading and unloading adopts the pneumatic cylinder lifting structure, the roll adopts the full automatic constant tension control.

5 .Raw materials China correction using Taiwan Pasource , reduce the roll adjustment time alignment.

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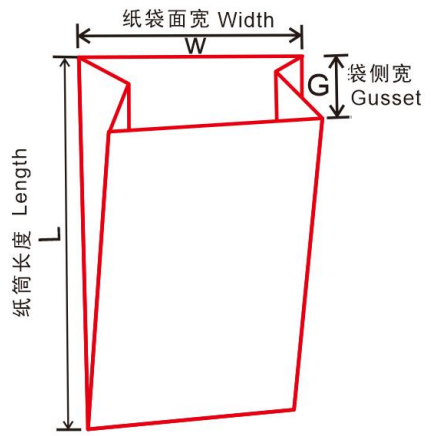
印刷部位 Printing area	
印刷宽度 Printing width	100-760mm
印刷长度 Printing length	100-600mm
印刷速度 Printing speed	10-120m/min
套色精度 Color accuracy	≤±0.20mm
版材厚度（包括双面胶厚度） Plate thickness (Including the thickness of the double-sided tape)	2.28mm
印刷部位 Printing area	
工作气源 Working Air Current	≥0.36m³/分钟，0.5-0.8 兆帕 More than 0.36m³/ minutes, 0.5-0.8 MPa
整机功率 Machine power	380V3 相(phase)5 线(wire) 2 色/27.2KW 4 色/30.4KW
整机重量 Total weight	10000kg
外形尺寸 Machine Dimesion	1200x2200x2800mm

主要技术参数 Main technical parameters

机型 Model	RZJD-G250J
切袋长度 Length of cutting bag	110-460mm
制袋长度 Bag length	100-450mm
制袋宽度 Bag width	70-250mm
插边尺寸 Insert size	20-120mm
梯口高度 Bag mouth height	15/20mm
纸袋速度 Bag speed	50-320pcs/min
纸料宽度 Paper feed width	160-780mm



纸料最大直径 Paper material diameter	Φ1000mm	
纸料内径 Inner diameter of paper	Φ76mm	
纸料厚度 Paper material thickness	35-80g/m²	
工作气源 Working Air Current	≥0.12m³/分钟，0.5-0.8 兆帕 More than 0.12m³/ minutes, 0.5-0.8MPa	
整机功率 Machine power	380V3 相(phase)5 线(wire) 2 色/27.2KW 4 色/30.4KW	
整机重量 Total weight	4500kg	
外形尺寸 Machine Dimesion	11800x3000x2200mm	

RZDJ-G250 整机主要电器元件配置单

important appliance element list

控制系统 Control system			
名　　称 Name	数 量 Qty	产地 Place of Origin	品牌 Brand
可编程逻辑控制器 Programmable Logic Controller	1	英国 England	TRIO
触摸屏 Touch Screen	1	法国 France	SCHNEIDER
伺服电机 Servo Motor	3	日本 Japan	YASKAWA
伺服驱动器 Servo Driver	3	日本 Japan	YASKAWA

编码器 Encoder	1	德国 Germany	Posital
主电机 Main Motor	2	中国台湾 Taiwan	HOUSIN
变频器 Frequency Converter	2	瑞士 Switzerland	ABB
色标跟踪光电眼 Photoelectric Eye Color Code Tracking	1	德国 Germany	SICK
定位光电眼 Positioning Photoelectric Eye	1	德国 Germany	SICK
低压电器 Low Voltage Electrical Apparatus	1	法国 France	SCHNEIDER
无线操作按钮 Radio Button	1	中国 China	Pinshuo
传动 Transmission			
名 称 Name	数 量 Qty	产地 Place	品牌 Brand
同步带 Synchronous Belt	1	中国 China	BELDI
同步轮 Synchronous Wheel	1	中国 China	MTED
轴承 Bearing	1	德国 Germany/ 中国 Chinese	Fala/Haerbin
导辊 Guide Roller	1	中国 China	BAIXIAO
气涨轴 Pneumatic Shaft	1	中国 China	MTED

同步带 Synchronous Belt	1	中国 China	BELDI
胶水部位 Glue position			
名　　称 Name	数量 Qty	产地 Place of Origin	品牌 Brand
热熔胶机 Hot Melt Gluing Machine	1	瑞士 Switzerland	RO
热熔胶管 Hot Melt Gluing Pipe	2	瑞士 Switzerland	RO
热熔胶喷枪 Hot Melt Guing Gun	2	瑞士 Switzerland	RO
底部胶（糊底白乳胶） Bottom Glue (Paste White Latex)	1	中国 China	MTED
中封水性喷胶枪（密调节胶枪） center-sealing glue gun for water-based glue	1	中国 China	XLG
水性白乳胶（压力喷胶桶） Water White Latex Pneumatic Glue Barrel	1	中国 Chinese	TIANMA
纠偏/张力控制系统 Deviation correction / tension control system			
名　　称 Name	数量 Qty	产地 Place of Origin	品牌 Brand
纠偏控制系统 Epc	1	中国台湾 Taiwan	Pasource
纠偏电机 Rectification Motor	1	中国台湾 Taiwan	Pasource
红外线感应 Infrared Induction	1	中国台湾 Taiwan	Pasource
自动恒张力控制器 Automatic Constant Tension Controller	1	英国 England	TRIO

张力磁粉制动器 Tension Magnetic Powder Brake	1	中国台湾 Taiwan	WEIZHENG
印刷机部位 Printing Area			
名　　称 Name	数量 Qty	产地 Place of Origin	品牌 Brand
变频器 Frequency transformer	1	瑞士 Switzerland	ABB
主电机 Main motor	1	中国 China	
运墨电机 Ink motor	1	中国 China	
低压电器 low-voltage apparatus	1	法国 France	Schneider
主辊轴承 Main roller bearing	1	日本 Japan	
导辊轴承 Guide Roller bearing	1	中国 China	

注： 本款机器所使用的采购件在设备升级或更新时，用不低于现有品牌质量的同级品牌替代，卖方将保留权利，不再另外通知。

The purchased parts used in this machine will be replaced by the same-level brand that is not lower than the existing brand quality when the equipment is upgraded or updated. The seller will reserve the right without further notice.